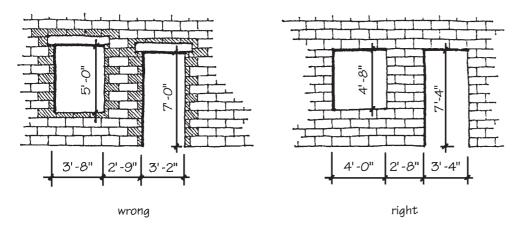
15.2 Preparation of Materials



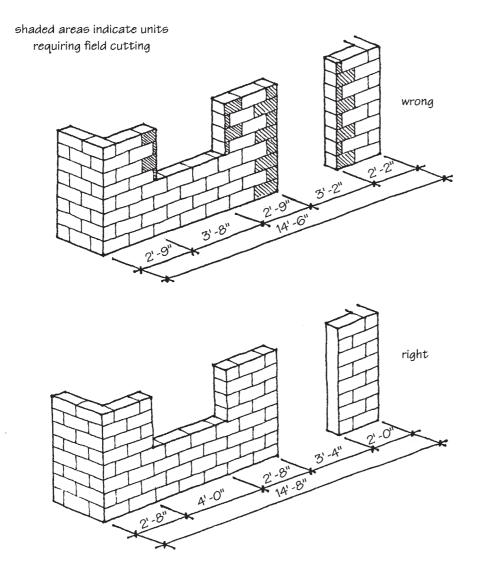


Figure 15-7 Wall openings based on 8 \times 8 \times 16 CMU. (*From NCMA* TEK Bulletin 14.)

Chapter 15 Installation and Workmanship

Vertical Coursing			Horizontal Coursing		
Number of Brick and Bed Joint Courses	Number of Concrete Block and Bed Joint Courses	Wall Height	Number of Brick and Head Joint Courses	Number of Concrete Block and Head Joint Courses	Wall Length
1		2-11/16"	1		8"
2		5-5/16"	2	1	1'-4"
3	1	8"	3		2'-0"
6	2	1'-4"	4	2	2'-8"
9	3	2'-0"	5		3'-4"
12	4	2'-8"	6	3	4'-0"
15	5	3'-4"	7		4'-8"
18	6	4'-0"	8	4	5'-4"
21	7	4'-8"	9		6'-0"
24	8	5'-4"	10	5	6'-8"
27	9	6'-0"	11		7'-4"
30	10	6'-8"	12	6	8'-0"
33	11	7'-4"	13		8'-8"
36	12	8'-0"	14	7	9'-4"
39	13	8'-8"	15		10'-0"
42	14	9'-4"	16	8	10'-8"
45	15	10'-0"	17		11'-4"
48	16	10'-8"	18	9	12'-0"
51	17	11'-4"	19		12'-8"
54	18	12'-0"	20	10	13'-4"
57	19	12'-8"	21		14'-0"
60	20	13'-4"	22	11	14'-8"
63	21	14'-0"	23		15'-4"
66	22	14'-8"	24	12	16'-0"
69	23	15'-4"	25		16'-8"
72	24	16'-0"	26	13	17'-4"
			27		18'-0"
			28	14	18'-8"
			29		19'-4"
			30	15	20'-0"
			36	18	24'-0"
			42	21	28'-0"
			48	24	32'-0"

Figure 15-8 Modular coursing table for brick and block.